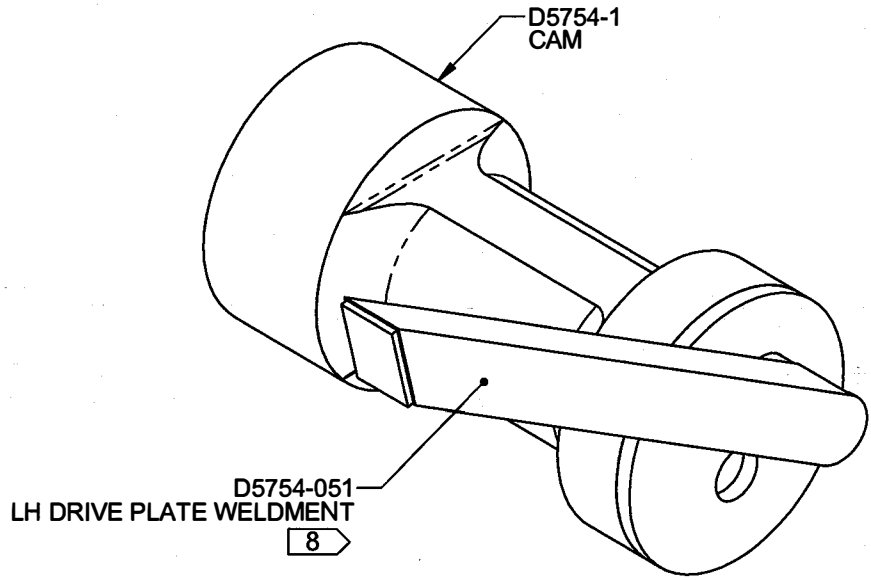
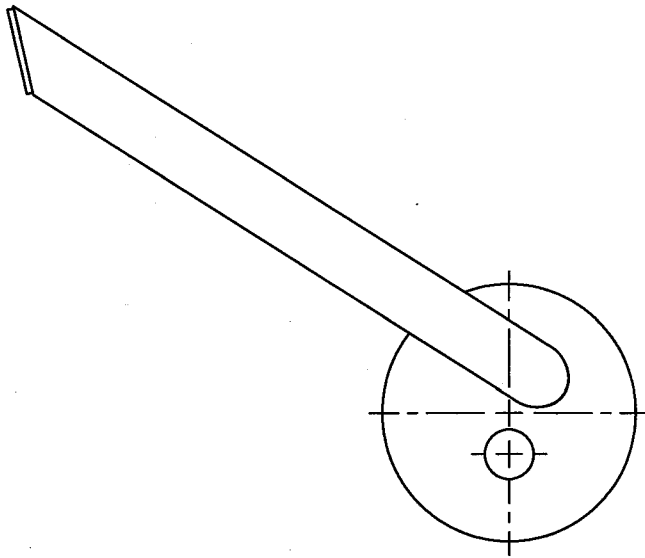
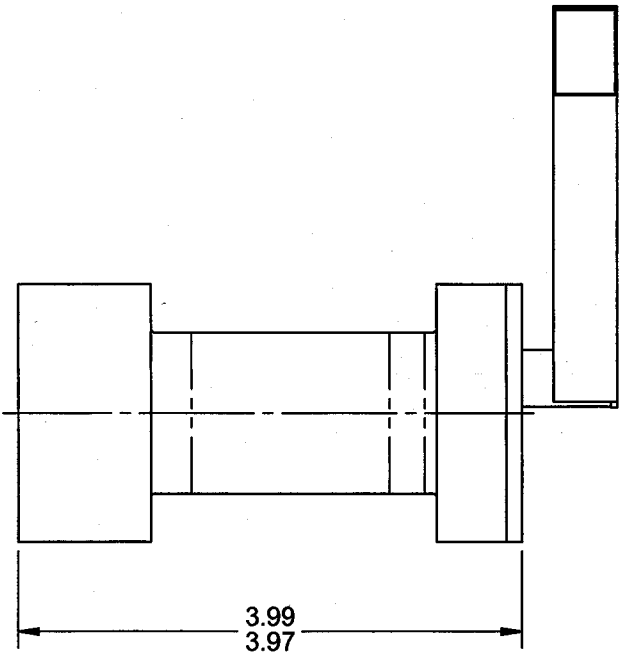


QTY -041	P/N	DESCRIPTION
X	D5754-041	LH CAM ASSEMBLY
1	D5754-051	LH DRIVE PLATE WELDMENT
1	D5754-1	CAM



D5754-041 LH CAM ASSEMBLY
(DERIVED FROM AERO DESIGN P/N 100222-01)



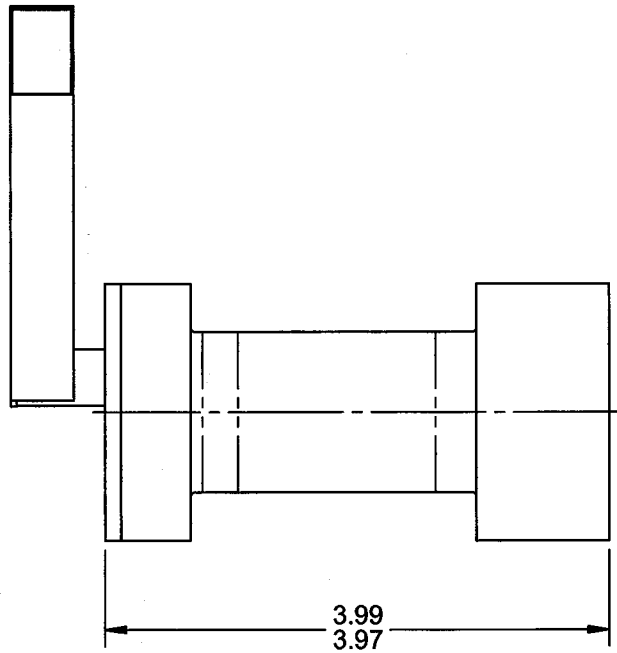
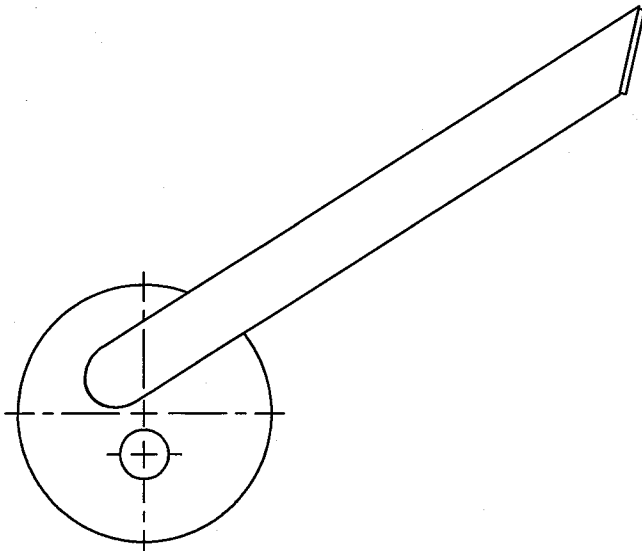
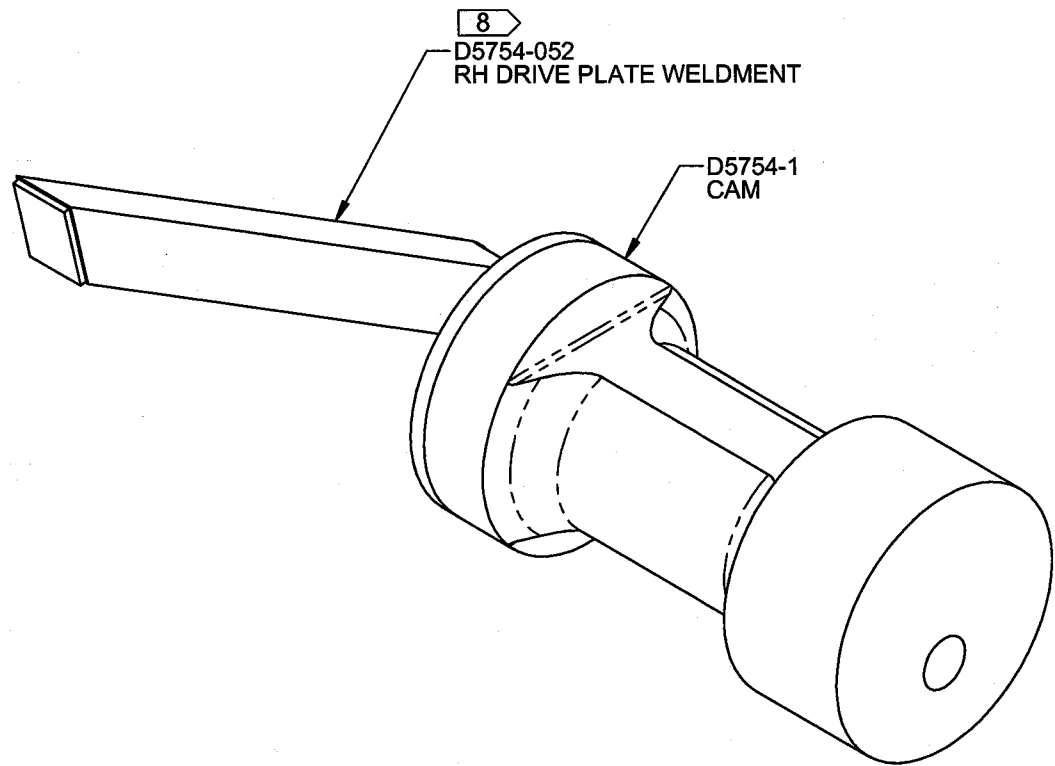
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFY WITH DART P/N "D5754-041" AND BATCH NUMBER PER DART QSI 044 SECTION 6.1
 - 7) WEIGHT: 0.65 lbs
 - 8) PRESS FIT D5754-051 LH DRIVE PLATE WELDMENT INTO D5754-1 CAM

RELEASED
2020 MAR 02
ECN 2020-531

APPROVED

A	NEW ISSUE		KPT	19.12.16
REV.	DESCRIPTION		BY	DATE
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	KPT			
CHECKED	MW	DRAWING NO.		REV. A
MFG. APPR.	DD	D5754		SHEET 1 OF 10
APPROVED	NO	TITLE		SCALE
DE APPR.	DS	CAM ASSEMBLY		NTS
DATE	19.12.16		COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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QTY -042	P/N	DESCRIPTION
X	D5754-042	RH CAM ASSEMBLY
1	D5754-052	RH DRIVE PLATE WELDMENT
1	D5754-1	CAM



D5754-042 RH CAM ASSEMBLY
(DERIVED FROM AERO DESIGN P/N 100222-02)

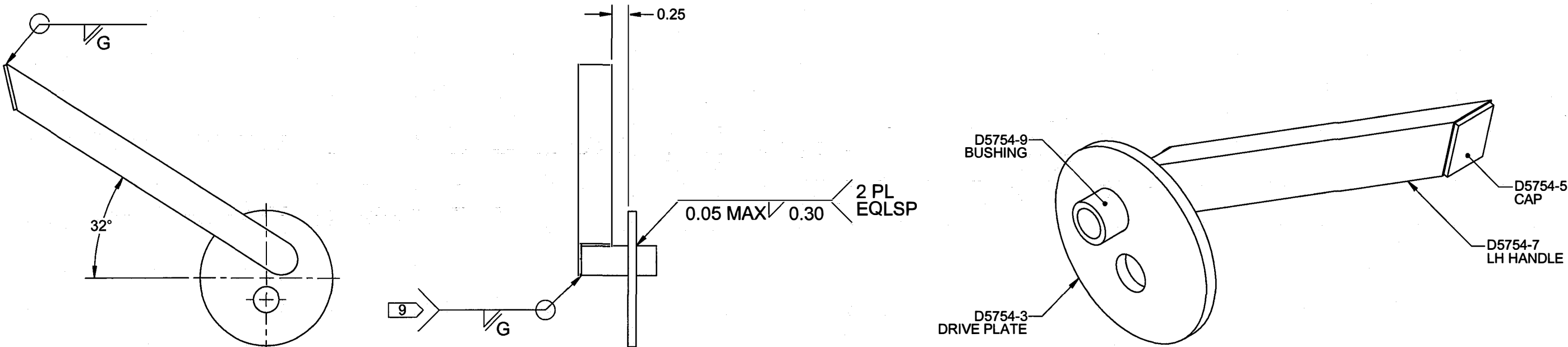
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFY WITH DART P/N "D5754-042" AND BATCH NUMBER PER DART QSI 044 SECTION 6.1
 - 7) WEIGHT: 0.65 lbs
 - 8) PRESS FIT D5754-052 RH DRIVE PLATE WELDMENT INTO D5754-1 CAM

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2020 MAR 02 MD

APPROVED

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MW	DRAWING NO. D5754	REV. A
MFG. APPR.	DD	SHEET 2 OF 10	
APPROVED	NO	TITLE	SCALE
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QTY -051	P/N	DESCRIPTION
X	D5754-051	LH DRIVE PLATE WELDMENT
1	D5754-3	DRIVE PLATE
1	D5754-5	CAP
1	D5754-7	LH HANDLE
1	D5754-9	BUSHING



D5754-051 LH DRIVE PLATE WELDMENT
(DERIVED FROM AERO DESIGN P/N 100222-11)

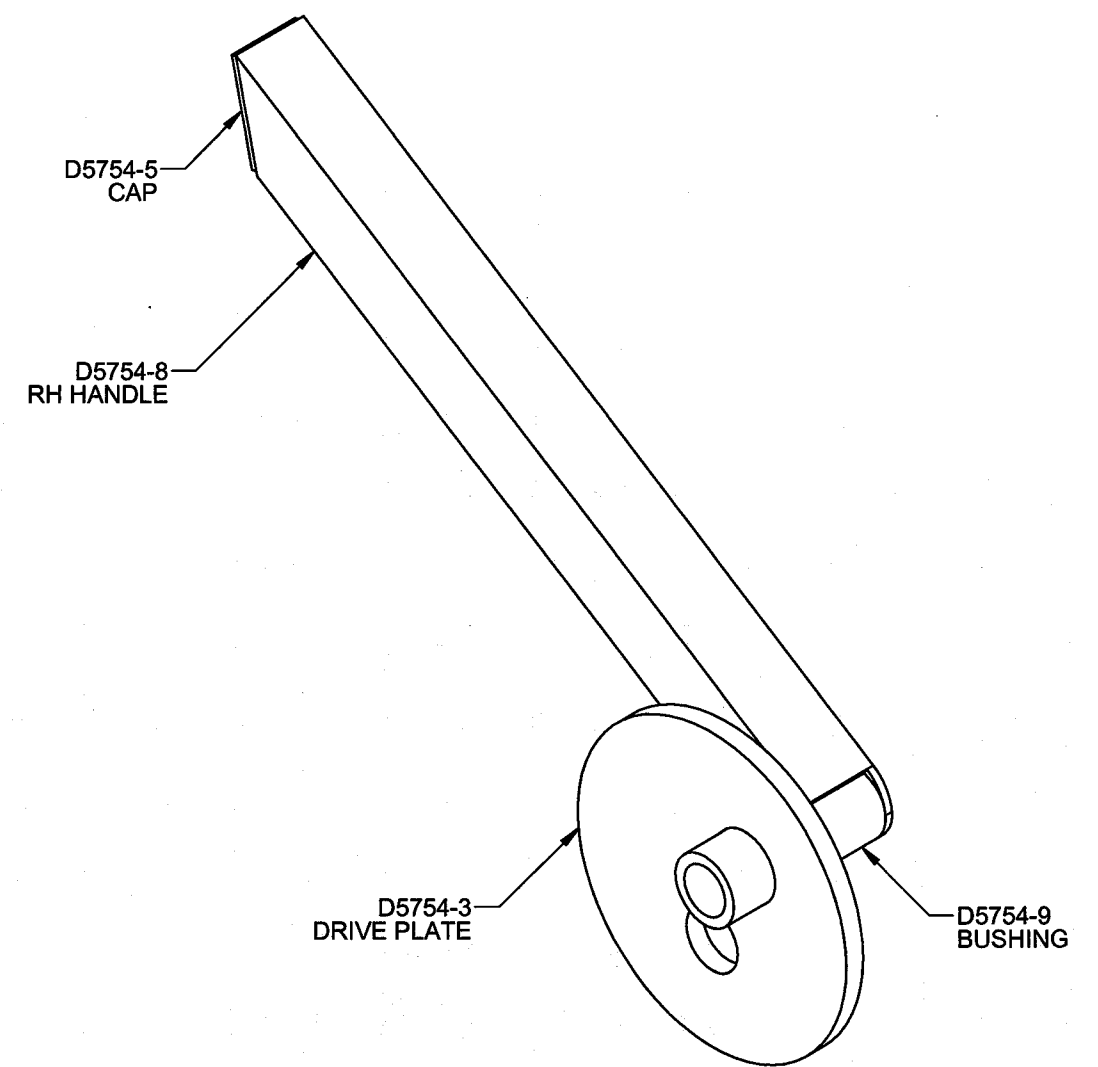
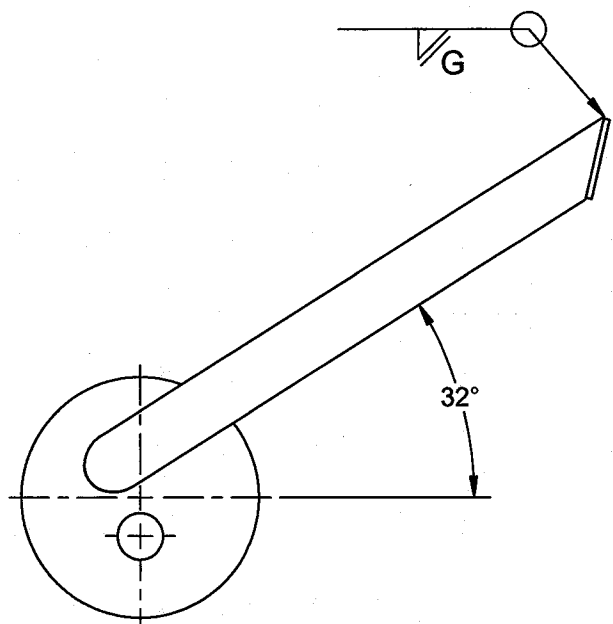
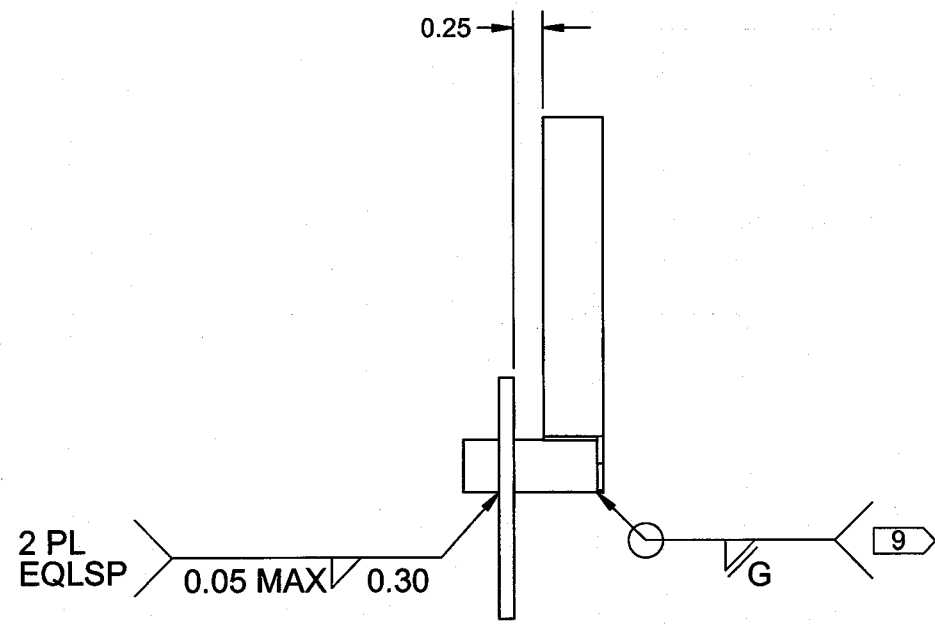
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.25 lbs
 - 8) WELD PER DART QSI 004
 - 9) REMOVE MATERIAL FROM D5754-7 LH HANDLE TO MATCH OUTER DIAMETER OF D5754-9 BUSHING

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2020 MAR 02

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DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MW	DRAWING NO.	REV. A
MFG. APPR.	DD	D5754	SHEET 3 OF 10
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	CAM ASSEMBLY	NTS
DATE	19.12.16	COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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QTY -052	P/N	DESCRIPTION
X	D5754-052	RH DRIVE PLATE WELDMENT
1	D5754-3	DRIVE PLATE
1	D5754-5	CAP
1	D5754-8	RH HANDLE
1	D5754-9	BUSHING



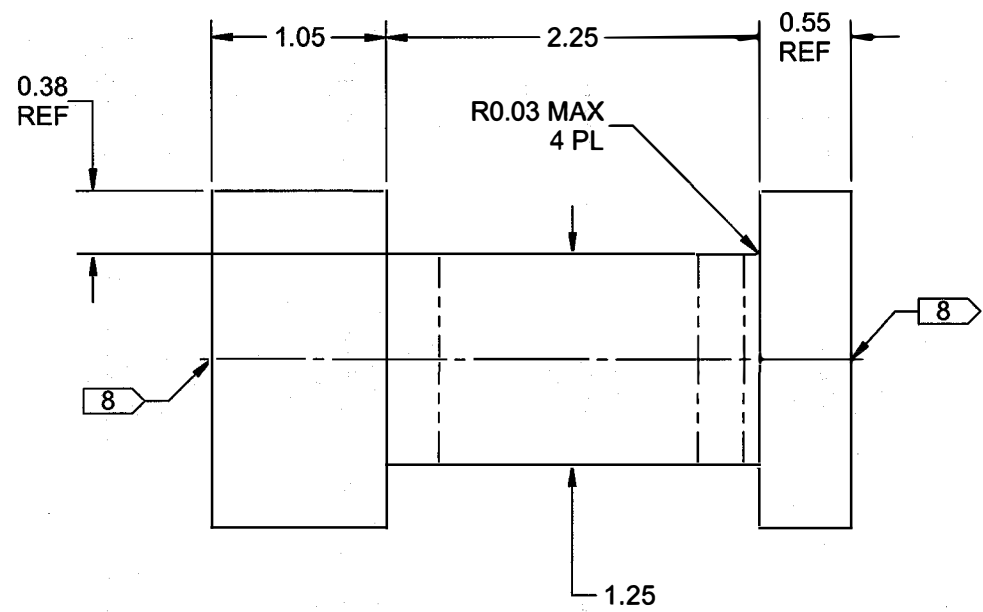
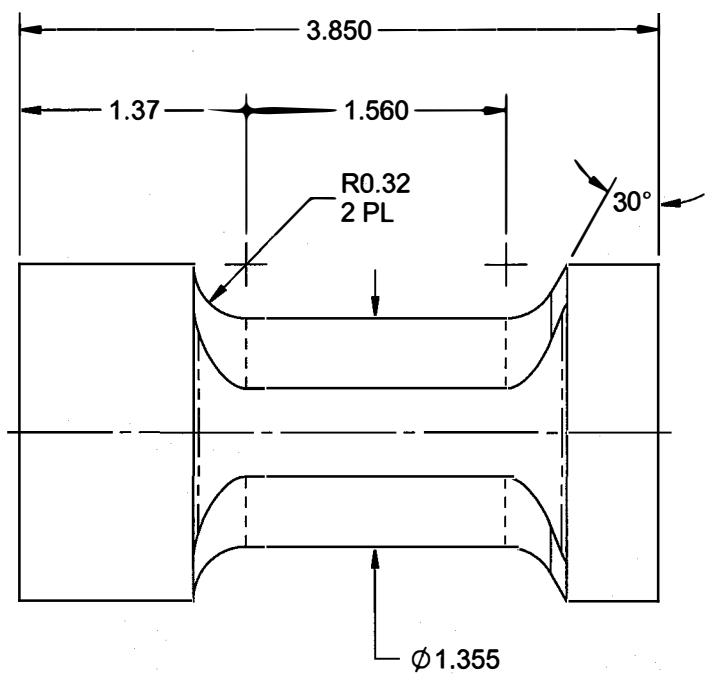
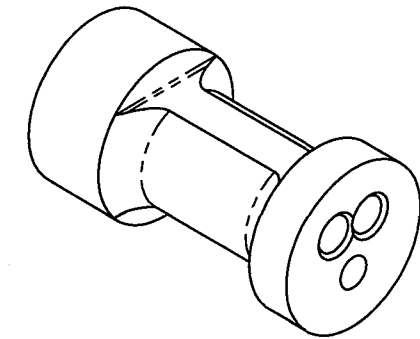
D5754-052 RH DRIVE PLATE WELDMENT
(DERIVED FROM AERO DESIGN P/N 100222-12)

NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.25 lbs
8) WELD PER DART QSI 004
9) REMOVE MATERIAL FROM D5754-8 RH HANDLE TO MATCH OUTER DIAMETER OF D5754-9 BUSHING

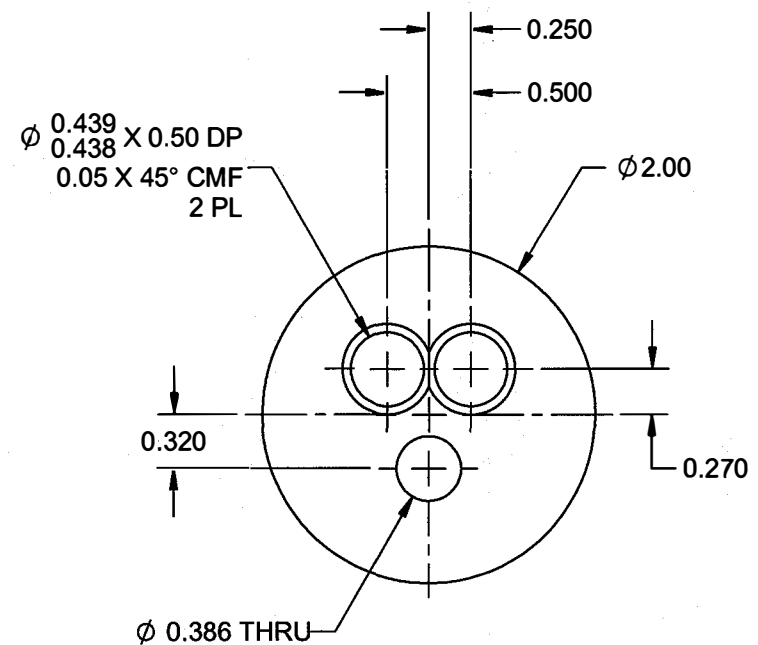
RELEASED
2020 MAR 02 *NO*

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DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MW	DRAWING NO.	REV. A
MFG. APPR.	DD	D5754	SHEET 4 OF 10
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	CAM ASSEMBLY	NTS
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D5754-1 CAM
(DERIVED FROM AERO DESIGN P/N 100222-03)

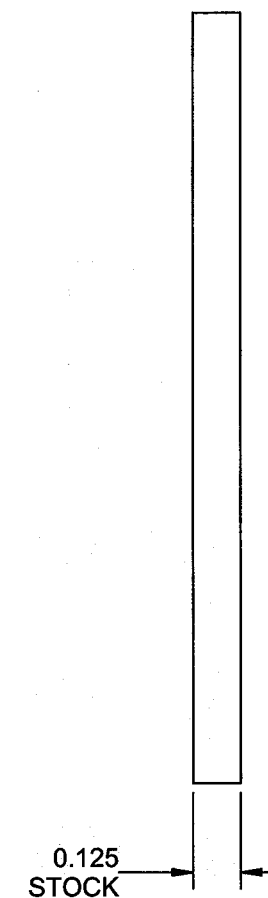
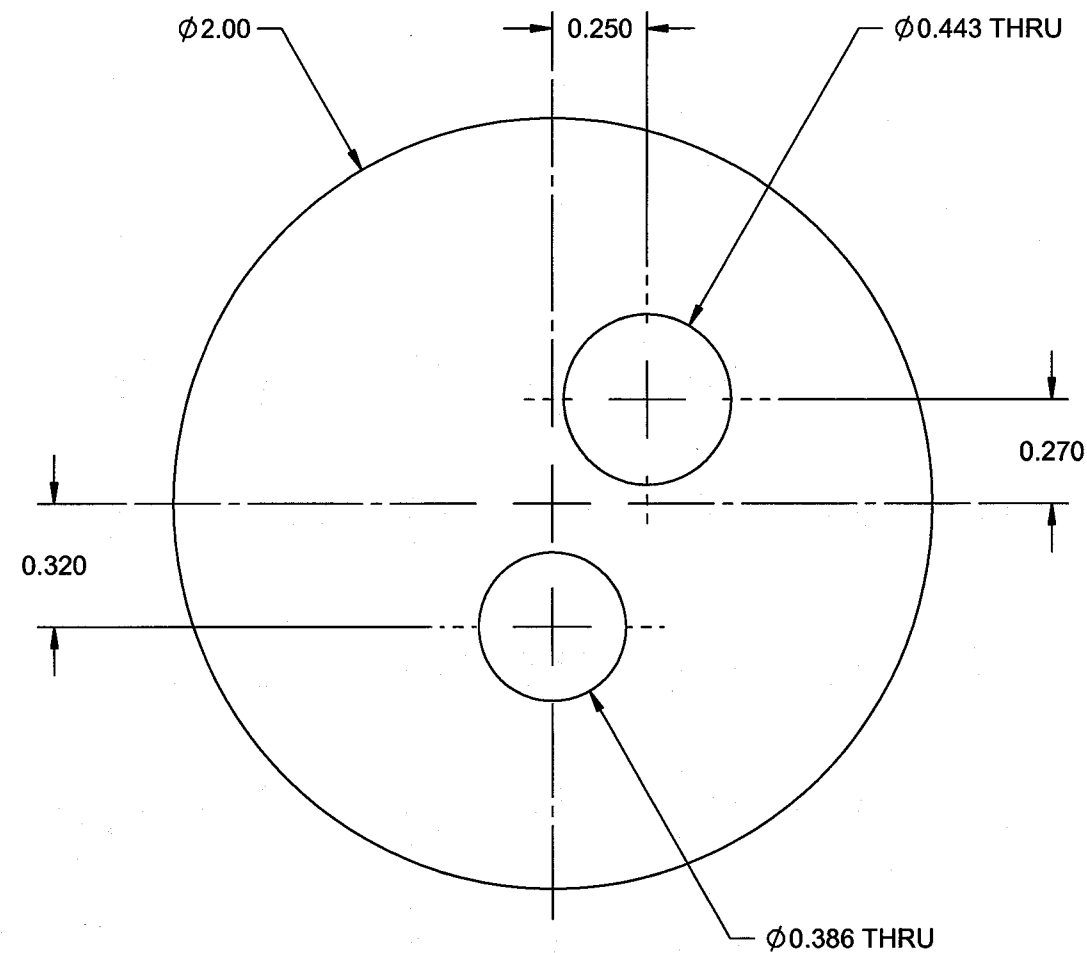


- NOTES:
1) MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL ROD, BLACK
REF DART SPEC M-DELRIN-R
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.39 lbs
8) CENTER DRILL IS ACCEPTABLE

RELEASED
2020 MAR 02 ND

APPROVED

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MW	DRAWING NO.	REV. A
MFG. APPR.	DD	D5754	SHEET 5 OF 10
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	CAM ASSEMBLY	NTS
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D5754-3 DRIVE PLATE
(DERIVED FROM AERO DESIGN P/N 100222-13)

NOTES:

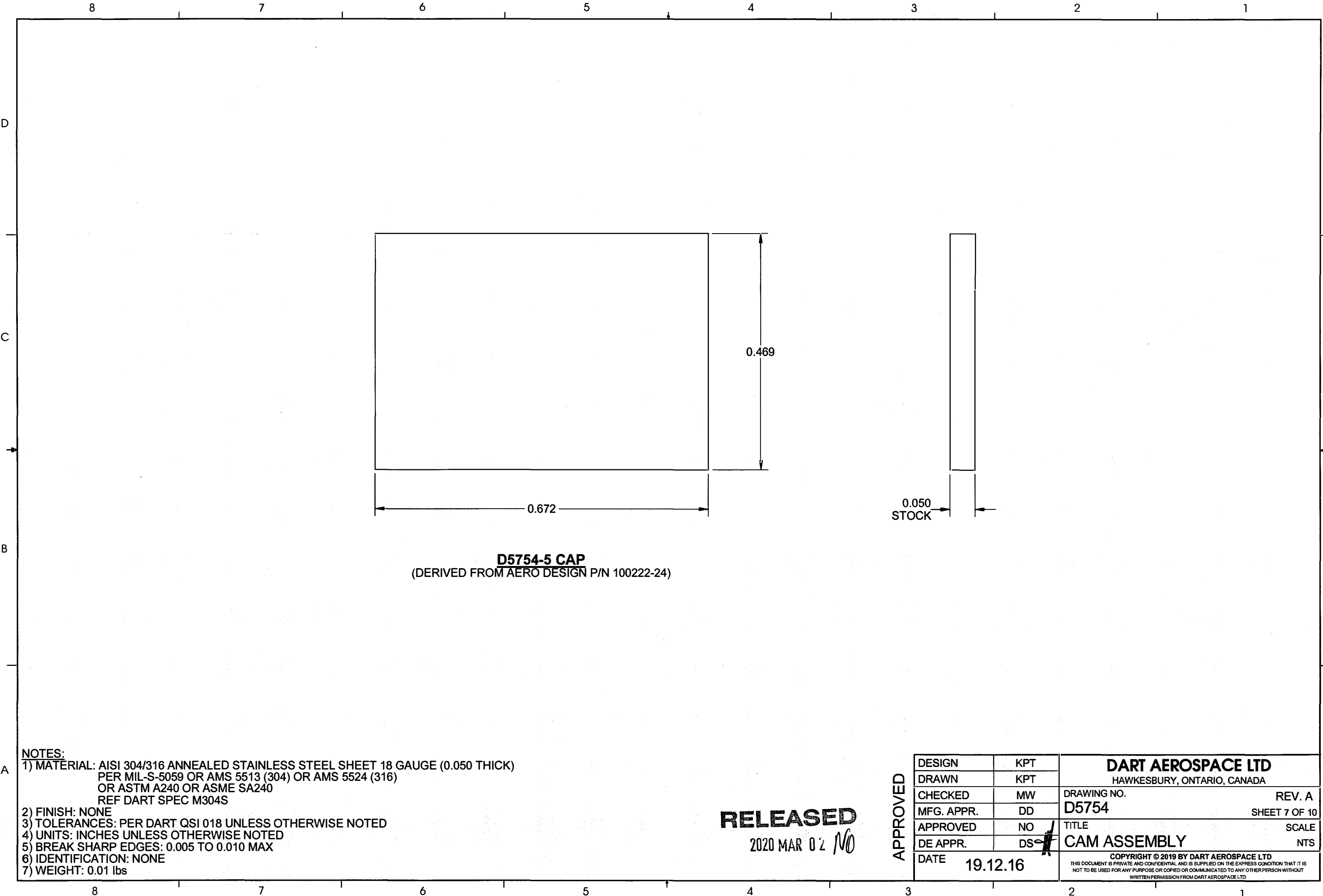
- 1) MATERIAL: AISI 304/316 ANNEALED STAINLESS STEEL SHEET, 11 GAUGE (0.125 THICK)
PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316)
OR ASTM A240 OR ASME SA240
REF DART SPEC M304S
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.10 lbs

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2020 MAR 02 *NO*

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DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MW	DRAWING NO. D5754	REV. A
MFG. APPR.	DD		SHEET 6 OF 10
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	CAM ASSEMBLY	NTS
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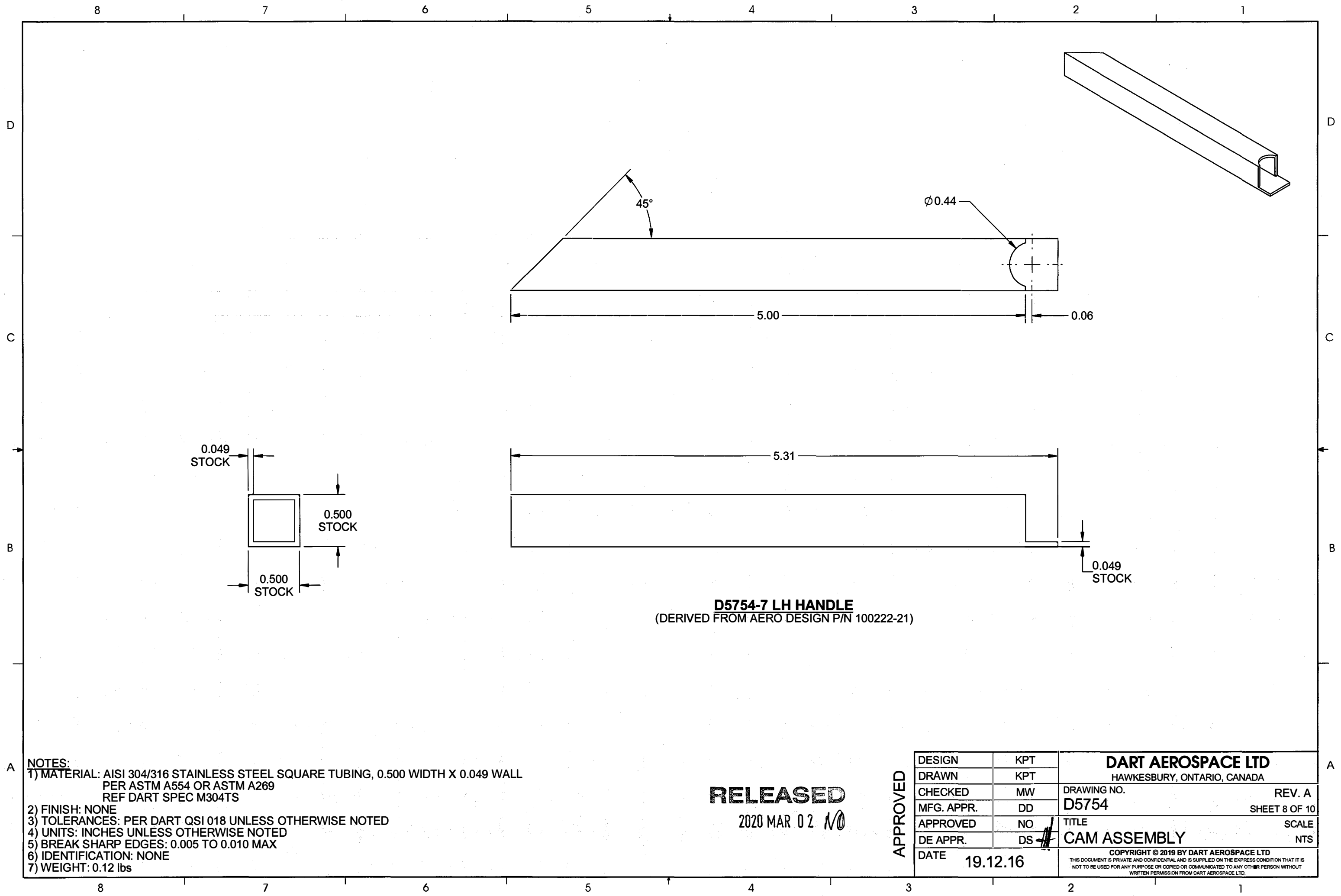


NOTES:
1) MATERIAL: AISI 304/316 ANNEALED STAINLESS STEEL SHEET 18 GAUGE (0.050 THICK)
PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316)
OR ASTM A240 OR ASME SA240
REF DART SPEC M304S
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.01 lbs

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2020 MAR 02 NO

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DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MW	DRAWING NO.	REV. A
MFG. APPR.	DD	D5754	SHEET 7 OF 10
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	CAM ASSEMBLY	NTS
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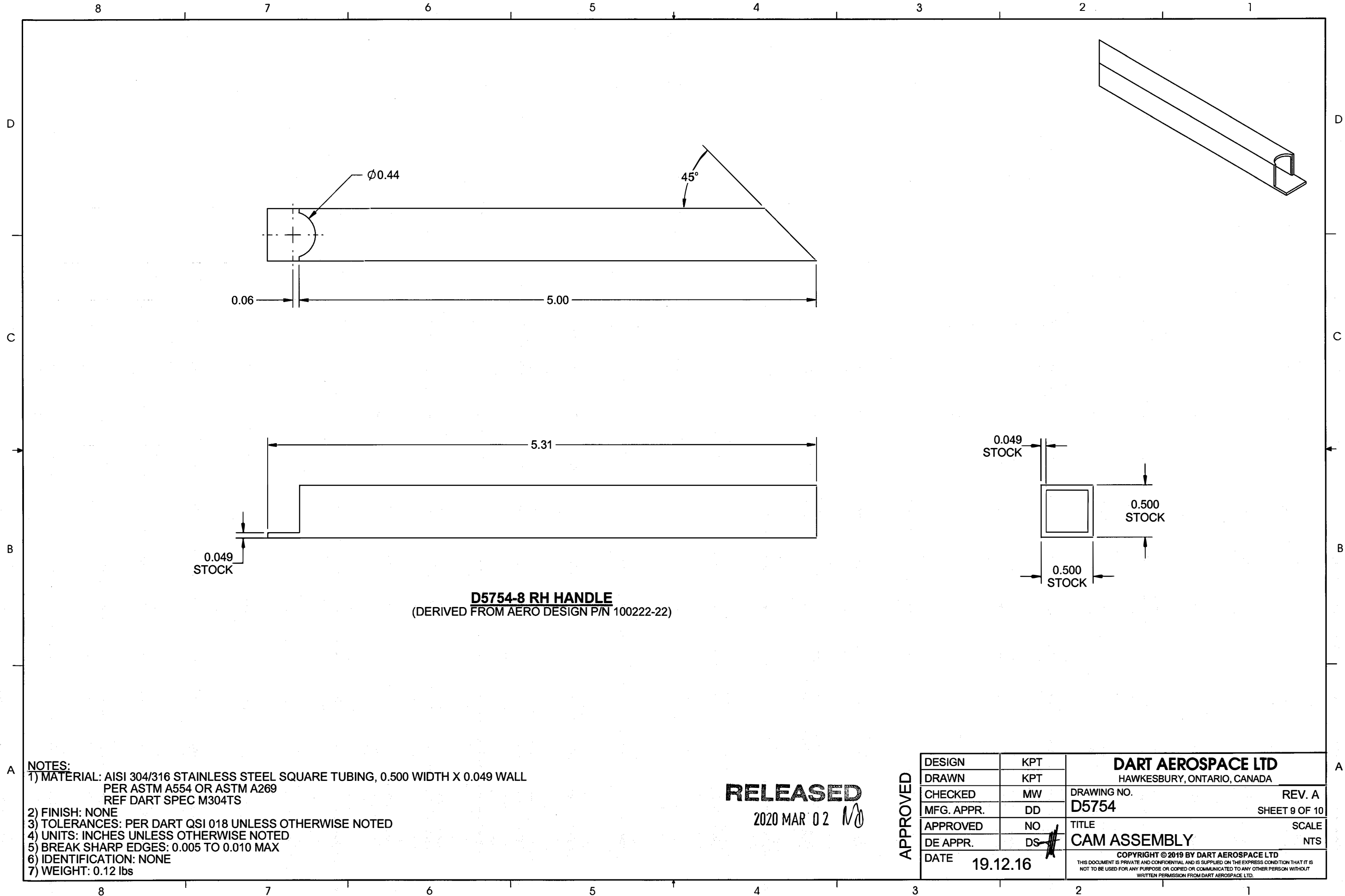
D5754-7 LH HANDLE
(DERIVED FROM AERO DESIGN P/N 100222-21)

- NOTES:
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING, 0.500 WIDTH X 0.049 WALL
PER ASTM A554 OR ASTM A269
REF DART SPEC M304TS
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.12 lbs

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2020 MAR 02

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DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MW	DRAWING NO.	REV. A
MFG. APPR.	DD	D5754	SHEET 8 OF 10
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	CAM ASSEMBLY	NTS
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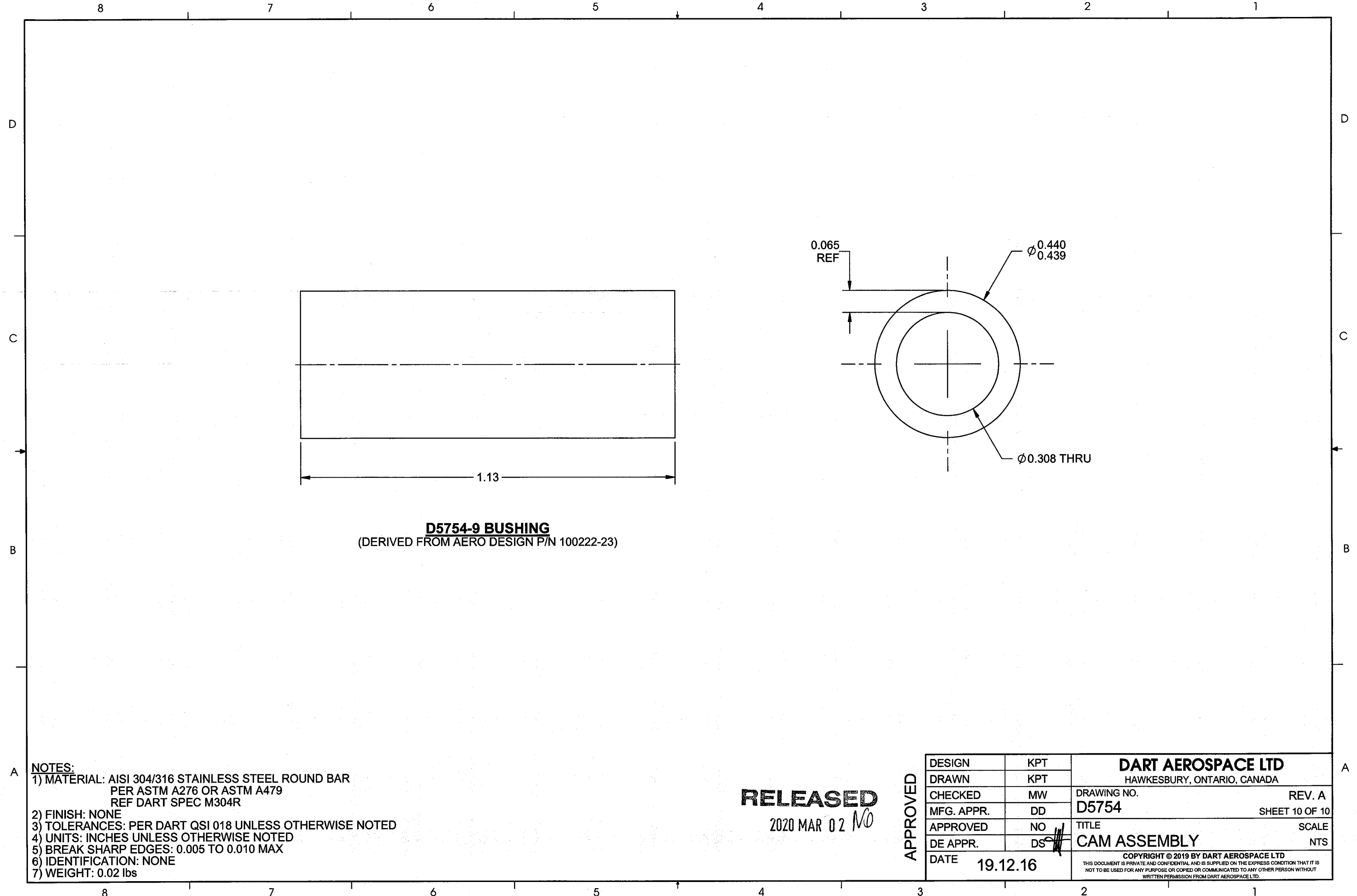
D5754-8 RH HANDLE
(DERIVED FROM AERO DESIGN P/N 100222-22)

- NOTES:
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING, 0.500 WIDTH X 0.049 WALL
PER ASTM A554 OR ASTM A269
REF DART SPEC M304TS
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.12 lbs

RELEASED
2020 MAR 02

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DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MW	DRAWING NO.	REV. A
MFG. APPR.	DD	D5754	SHEET 9 OF 10
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	CAM ASSEMBLY	NTS
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NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR
PER ASTM A276 OR ASTM A479
REF DART SPEC M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.02 lbs

RELEASED
2020 MAR 02

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DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MW	DRAWING NO.	REV. A
MFG. APPR.	DD	D5754	SHEET 10 OF 10
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	CAM ASSEMBLY	NTS
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